Füllspachtel P

Synthetic resin modified powder filler for interior use.

	Product Description
Field of Application	Stopper (filler/surfacer) for filling deep holes, shrinkage holes and cracks or joints at concrete elements, filigree concrete slabs and other mineral substrates.
Material Properties	 Ecologically compatible, low odour. High adhesive strength. Very firm (like horn) when thoroughly dry, non-shrinking. Can be smoothened by dry sanding. Diffusion-capable.
Material Base / Vehicle	Hard plaster (gypsum).
Packaging/Package Size	20 kg
Colours	Natural white. Cannot be tinted.
Storage	Keep in a dry place, protected from moisture. Shelf life: max. 1 year in orginal, sealed packaging.
Supplementary Product	Akkordspachtel SF plus Akkordspachtel SXL Akkordspachtel KF Akkordspachtel fein und mittel (fine & medium) CaparolRatio-Spachtel AkkordLeichtspachtel SP and H (Technical Information No. 717) AkkordRollspachtel
Suitability according to Technical Information No. 606 Definition of Application Areas	Interior 1 Interior 2 Interior 3 Exterior 1 Exterior 2
	+
	(-) inapplicable / (O) of limited suitability / (+) suitable
	Application
Suitable Substrates	All normal interior mineral substrates. The substrate must be sound/stable, dry, clean and free from all substances that may prevent good adhesion. In Germany: Follow VOB, part C, DIN 18363, section 3.
Preparation of Material	Prepare the content of one bag of Caparol-Füllspachtel P (20 kg) with approx. 14 litres of tap (potable) water and mix thoroughly with an electric paddle mixer/agitator.





TECHNICAL INFORMATION NO. 648

Method of Application	Push away or sand down (grind off) any existing burrs and remove all soiling. The surface to be treated must always be prewetted, then fill joints, splices of concrete slabs, cracks, defects or shrinkage holes with Caparol-Füllspachtel P. Caparol-Füllspachtel P is applicable to a maximum layer thickness of 20 mm per work step. It is highly recommended to carry out joint levellings and larger repairs in two work steps.
Surface Coating System	Subsequent Treatement: A priming coat can be omitted, if Caparol-Dispersionsspachtel (emulsion filler/surfacer) is used for the following coat. For paint or textured plaster coatings a previously applied priming coat with suitable primer is necessary, depending on the selected material system.
Consumption	Joints: Approx. 300 g/m at 10 mm (deep and wide).
	Surface treatmet and repairs: Approx. 1300 g/m ² per mm of layer thickness.
Application Conditions	Working Time: Prepared material should be applied within approx. 30 minutes. Lower Temperature Limit for Application and Drying: +5 ° C for substrate and ambient air.
Drying/Drying Time	Approx. 24 hours, depending on the building moisture, temperature and layer/coating thickness. The drying time is considerably longer for a higher layer thickness.
Tool Cleaning	Immediately after use with water.
Note	Do not use Caparol-Füllspachtel P for moist rooms (damp locations).
	Advice
Please Note (Status as at Date of Publication)	Keep out of reach of children. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Use personal protective equipment as required. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Further information: See Material Safety Data Sheet (MSDS).
Disposal	Materials and all related packaging must be disposed of in a safe way in accordance with the full requirements of the local authorities. Particular attention should be made to removing wastage from site in compliance with standard construction site procedures. In Germany: Only completely empty bags should be handed in for recycling. Dispose dried/hardened product residues as mixed construction site and demolition waste.
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All suggestions and application instructions herein are based on our latest technical experience. Due to the wide variety of individual project conditions, we cannot be held responsible for their content. These instructions do not release the purchaser/ applicator from his responsibility to determine the suitability of the product in consideration of the project characteristics. These instructions are to be considered void when a new edition is released. Our general conditions of sale and delivery in their latest edition apply. This document is a translation of our German Technical Information No.648 · Füllspachtel P · Issued: February 2022